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MEDIUM-DUTY TRUCKS		HEAVY-DUTY TRUCKS	
WHEEL SIZE	LOADING CAPACITY	WHEEL SIZE	LOADING CAPACITY
14.00	10,000	16.00	20,000
14.50	12,000	16.50	25,000
15.00	15,000	17.00	30,000
15.50	18,000	17.50	35,000
16.00	22,000	18.00	40,000
16.50	25,000	18.50	45,000
17.00	30,000	19.00	50,000
17.50	35,000	19.50	55,000
18.00	40,000	20.00	60,000
18.50	45,000	20.50	65,000
19.00	50,000	21.00	70,000
19.50	55,000	21.50	75,000
20.00	60,000	22.00	80,000
20.50	65,000	22.50	85,000
21.00	70,000	23.00	90,000
21.50	75,000	23.50	95,000
22.00	80,000	24.00	100,000
22.50	85,000	24.50	105,000
23.00	90,000	25.00	110,000
23.50	95,000	25.50	115,000
24.00	100,000	26.00	120,000
24.50	105,000	26.50	125,000
25.00	110,000	27.00	130,000
25.50	115,000	27.50	135,000
26.00	120,000	28.00	140,000
26.50	125,000	28.50	145,000
27.00	130,000	29.00	150,000
27.50	135,000	29.50	155,000
28.00	140,000	30.00	160,000
28.50	145,000	30.50	165,000
29.00	150,000	31.00	170,000
29.50	155,000	31.50	175,000
30.00	160,000	32.00	180,000
30.50	165,000	32.50	185,000
31.00	170,000	33.00	190,000
31.50	175,000	33.50	195,000
32.00	180,000	34.00	200,000
32.50	185,000	34.50	205,000
33.00	190,000	35.00	210,000
33.50	195,000	35.50	215,000
34.00	200,000	36.00	220,000
34.50	205,000	36.50	225,000
35.00	210,000	37.00	230,000
35.50	215,000	37.50	235,000
36.00	220,000	38.00	240,000
36.50	225,000	38.50	245,000
37.00	230,000	39.00	250,000
37.50	235,000	39.50	255,000
38.00	240,000	40.00	260,000
38.50	245,000	40.50	265,000
39.00	250,000	41.00	270,000
39.50	255,000	41.50	275,000
40.00	260,000	42.00	280,000
40.50	265,000	42.50	285,000
41.00	270,000	43.00	290,000
41.50	275,000	43.50	295,000
42.00	280,000	44.00	300,000
42.50	285,000	44.50	305,000
43.00	290,000	45.00	310,000
43.50	295,000	45.50	315,000
44.00	300,000	46.00	320,000
44.50	305,000	46.50	325,000
45.00	310,000	47.00	330,000
45.50	315,000	47.50	335,000
46.00	320,000	48.00	340,000
46.50	325,000	48.50	345,000
47.00	330,000	49.00	350,000
47.50	335,000	49.50	355,000
48.00	340,000	50.00	360,000
48.50	345,000	50.50	365,000
49.00	350,000	51.00	370,000
49.50	355,000	51.50	375,000
50.00	360,000	52.00	380,000
50.50	365,000	52.50	385,000
51.00	370,000	53.00	390,000
51.50	375,000	53.50	395,000
52.00	380,000	54.00	400,000
52.50	385,000	54.50	405,000
53.00	390,000	55.00	410,000
53.50	395,000	55.50	415,000
54.00	400,000	56.00	420,000
54.50	405,000	56.50	425,000
55.00	410,000	57.00	430,000
55.50	415,000	57.50	435,000
56.00	420,000	58.00	440,000
56.50	425,000	58.50	445,000
57.00	430,000	59.00	450,000
57.50	435,000	59.50	455,000
58.00	440,000	60.00	460,000
58.50	445,000	60.50	465,000
59.00	450,000	61.00	470,000
59.50	455,000	61.50	475,000
60.00	460,000	62.00	480,000
60.50	465,000	62.50	485,000
61.00	470,000	63.00	490,000
61.50	475,000	63.50	495,000
62.00	480,000	64.00	500,000
62.50	485,000	64.50	505,000
63.00	490,000	65.00	510,000
63.50	495,000	65.50	515,000
64.00	500,000	66.00	520,000
64.50	505,000	66.50	525,000
65.00	510,000	67.00	530,000
65.50	515,000	67.50	535,000
66.00	520,000	68.00	540,000
66.50	525,000	68.50	545,000
67.00	530,000	69.00	550,000
67.50	535,000	69.50	555,000
68.00	540,000	70.00	560,000
68.50	545,000	70.50	565,000
69.00	550,000	71.00	570,000
69.50	555,000	71.50	575,000
70.00	560,000	72.00	580,000
70.50	565,000	72.50	585,000
71.00	570,000	73.00	590,000
71.50	575,000	73.50	595,000
72.00	580,000	74.00	600,000
72.50	585,000	74.50	605,000
73.00	590,000	75.00	610,000
73.50	595,000	75.50	615,000
74.00	600,000	76.00	620,000
74.50	605,000	76.50	625,000
75.00	610,000	77.00	630,000
75.50	615,000	77.50	635,000
76.00	620,000	78.00	640,000
76.50	625,000	78.50	645,000
77.00	630,000	79.00	650,000
77.50	635,000	79.50	655,000
78.00	640,000	80.00	660,000
78.50	645,000	80.50	665,000
79.00	650,000	81.00	670,000
79.50	655,000	81.50	675,000
80.00	660,000	82.00	680,000
80.50	665,000	82.50	685,000
81.00	670,000	83.00	690,000
81.50	675,000	83.50	695,000
82.00	680,000	84.00	700,000
82.50	685,000	84.50	705,000
83.00	690,000	85.00	710,000
83.50	695,000	85.50	715,000
84.00	700,000	86.00	720,000
84.50	705,000	86.50	725,000
85.00	710,000	87.00	730,000
85.50	715,000	87.50	735,000
86.00	720,000	88.00	740,000
86.50	725,000	88.50	745,000
87.00	730,000	89.00	750,000
87.50	735,000	89.50	755,000
88.00	740,000	90.00	760,000
88.50	745,000	90.50	765,000
89.00	750,000	91.00	770,000
89.50	755,000	91.50	775,000
90.00	760,000	92.00	780,000
90.50	765,000	92.50	785,000
91.00	770,000	93.00	790,000
91.50	775,000	93.50	795,000
92.00	780,000	94.00	800,000
92.50	785,000	94.50	805,000
93.00	790,000	95.00	810,000
93.50	795,000	95.50	815,000
94.00	800,000	96.00	820,000
94.50	805,000	96.50	825,000
95.00	810,000	97.00	830,000
95.50	815,000	97.50	835,000
96.00	820,000	98.00	840,000
96.50	825,000	98.50	845,000
97.00	830,000	99.00	850,000
97.50	835,000	99.50	855,000
98.00	840,000	100.00	860,000
98.50	845,000		
99.00	850,000		
99.50	855,000		
100.00	860,000		

procedure for the flange installation the amount of force applied to each particular flange disposition. Always use a torque wrench or other torque device for adjustment. The sequence in which the bolts or spits are tightened on the the assembly pressure on the board. As a result, always be nutty in a cross bolt ... from Ultratorq.com Torque Table of Bride - Les Plastiques Cy-Bo Inc East presents the recommended bolt torque in accordance with size and flange material: 6 PVC and CPVC, p.1 HDPE p.2 PP and PVDF p.3 Flanges in PVC and CPVC Flange size (in) ANSI/ASME B16.5 Recommended bolt torque. (ft/lb) A¼A 10-15 1 10-15 1-1/4 10-15 From cy-bo.com FLANGE BOLTING CHART - AMERICANALLOYFLANGE It is intended for reference and general information and not recommended for specification, design or engineering purposes. South Coast Industrial Metals, Inc. assumes no implied or express warranty in regard to the creation or accuracy of the data provided in this document. From americanalloyflange.com SELECTION OF BOLTS TO COMPLETE FLANGED JOINTS ASME B31 1. Scope. This standard supplements the ASME B31 codes and defines mandatory requirements governing the. selection of bolting to complete flanged joints. 2. References. The selection of material and equipment, and the design, construction, maintenance, and repair of. equipment and facilities covered by this standard shall comply with the latest ... From paktechpoint.com BOLT TIGHTENING PROCEDURE - PIPING DESIGNER 2016-01-10 Written by Matt Milbury on 10 January 2016. Posted in Pipe Flange. Start the tightening procedure by lubricating the nuts and bolts . Then hand tighten till they are snug against the flanges . If an air wrench is used make sure the pressure is set to the minimum. When tightening, always use the correct sequential bolt order for the flange. From piping-designer.com ANSI / ASME B16.5 FLANGE BOLTING DIMENSIONS The method of calculating bolt lengths is explaine din Annex D. The tabulated bolt lengths are reference dimensions. Users may select other bolting lengths. 2.3 Bolting Recommendations. For flange joints, stud bolts with nut at each end are recommended for all applications as especially for high temperature services. Table 1 From boltingspecialist.com ANSI FLANGE BOLT TORQUE PDF DOWNLOAD Flange Bolt Torque Chart - Mop.s prips mot. There is ader of Aalery, 16 for Subal , 32 , , , , , Visome) Mamegame Mamegame , Badesozerk Quad) Quad) Mamegame. Brasclass and smells the Plaoct subates on the 81-302222s mblameagates, kubrames, tank 40-40-4 Help together to be 202 , Emplopal embal , sambones Quanclas -90) 410 , kubrame, Question.

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